

DESCRIPTION

AMP™ 100 spray-applied, plural-component polyurea is a unique synergy of aliphatic and aromatic polymer chemistry. **AMP™ 100** pure polyurea is formulated using amine terminated polyether resins, amine chain extenders, and aliphatic and aromatic prepolymers. For many applications this highly cross-linked elastomer offers an economical alternative to pure aliphatic protective coatings. **AMP™ 100** can be used as a stand-alone product or as a topcoat over aromatic polyureas, polyurethanes, or hybrids. At additional cost, **AMP™ 100** is available with SPI's cutting-edge **ULTRA BOND™** technology. SPI's advanced **ULTRA BOND™** chemistry is coined "the duct tape molecule". **ULTRA BOND™** has the unique advantage of adhering to most properly prepared organic and inorganic (new and aged) surfaces without requiring a primer. Like duct tape, **AMP™ 100** with **ULTRA BOND™** gains adhesion over time

FEATURES

- Superior color stability and gloss retention compared to aromatic elastomers.
- Outstanding abrasion resistance.
- Extended gel time for better flow-out providing a smooth more uniform finish.
- Forms a monolithic membrane that can be handled and walked on within two minutes or less from the time it's sprayed.
- 100% solids, no solvents, and zero VOCs.
- High build up to any thickness in one application.
- High dry temperature stability with a dry working temperature up to 200°F (93°C) with intermittent temperatures up to 250°F (121°C).
- Compliant with FDA/USDA for incidental food contact.

RECOMMENDED USES

- Urethane foam roofing.
- Topcoat
- Water features.
- Tanks, pond, and lagoon containment lining.
- Walls, ceilings for meat, dairy processing plants.
- Aquatic animal, water ride basins, and animal habitats.
- Exposed signs and displays.
- Truck beds and undercarriage liners .
- EIFS base coat replacement.
- Encapsulation of structural steel to protect and retard rust formation.
- Encapsulation of lead, low level radioactivity, and asbestos contaminated surfaces.

COLORS

AMP™ 100 is available in SPI standard colors (Sand, Medium Grey, and Black). Custom colors available upon request. Note: In continuous full-light exposure, white or very light colors will yellow over a period of time. **AMP™ 100** is available in a high-pigment, UV inhibited formulation for stand-alone applications, such as roofs and containment liners. Aliphatic urethane and other suitable topcoats can be used where long-term color stability and increased longevity in full sun exposure are of critical importance.

DRY PROPERTIES*

@ 63 mils (1.66 mm)	
Tensile Strength ASTM D 638	± 3,200 psi (22.06 mpa)
Elongation ASTM D638	± 375%
Hardness (Shore A) ASTM D2240	96 ± 5
Hardness (Shore D) ASTM D2240-81	53 ± 5
100% Modulus ASTM D412	1,100 psi (8 mpa) ± 5%
300% Modulus ASTM D412	1,738 psi (12 mpa) ± 5%
Tear Resistance ASTM D624	519 PLI (91 KN/m)
Service Temperature	-50° - +200°F (-45° - +93°C)

*All cured film properties are approximate since processing parameter, ad-mixture types, and quantities change physical properties of the cured elastomer.

All samples for above tests were force cured 48 hours or aged for more than three weeks. It is recommended that the user perform their own independent testing.

PACKAGING

This product sold in standard 110 gallon drum and 550 gallon tote sets. Available in other container sizes, contact sales representative for further information. Non-standard containers may require a longer lead time.

CURING SCHEDULE

Gel	± 6 sec
Tack Free	± 10 sec
Post Cure**	24 hour
Recoat	0 min - 12 hours

**Complete polymerization to achieve final strength can take up to several days or weeks, depending on a variety of conditions or product type.

The samples for tests were sprayed with Graco HXP3 @ 2500 psi dynamic (17 mpa). Primaries/Hose Heat 170°F (77°C,) MP Fusion gun with 29/29 40 mixing chamber. Test results from SPI.

WET PROPERTIES

Solids by Volume	100%
Solids by Weight	100%
Volatile Organic Compounds	0 lbs./gal (0 g/l)
Theoretical Coverage DFT	100 sq. ft. @ 16 mils/gal
Weight per gallon (approx.)	8.55 lbs. (3.87 kg)
Number of coats	1 or more
Mix Ratio	1 "A" : 1 "B"
Viscosity (cps) @77°F (25°C)	A: 1,150 approx. B: 550 approx.
Shelf Life Unopened Containers @ 60 - 90°F (15 - 32°C)	Six Months

Minimum material/container temperature for application is 70°F (21°C).

TEST INFORMATION

ABRASION RESISTANCE ASTM D4060 1000 g - 1000 cycles	H-18 wheel	20.5 mg loss
	H-10 wheel	33 mg loss
	H-22 wheel	46.4 mg loss
	CS-17 wheel	19.1 mg loss
WEATHERABILITY (black) 3000 hours (QUV)	no evidence of failure	

MIXING & THINNING

Thoroughly agitate the "B" component of this product prior to application. Use a SPI folding blade mixer, or equivalent equipment approved by SPI. Install mixer through the extra 2" bung hole provided on all "B" drums. Care must be taken not to cross contaminate the individual components with the mixing equipment. Thinning is not required. Using any thinner may adversely affect product performance.

GENERAL APPLICATION INSTRUCTIONS

Apply AMP™ 100 to only clean, dry, sound surfaces free of loose particles or other foreign matter. A primer may be required; subject to type and condition of the substrate. NOTE: In the event that the use of a primer is not practical, SPI AE-4 ad-mixture may be used with the AMP™ 100 on most properly prepared inorganic substrates to enhance adhesion. AMP™ 100 can be sprayed over a broad range of ambient temperatures. Consult technical service for specific recommendations. It is recommended that AMP™ 100 be sprayed in multi-directional (north-south/east-west) passes to ensure uniform thickness. The polyol "B" component must be thoroughly power mixed each day, prior to use. Consult technical service for specific primer, temperature and mixing equipment recommendations.

RECOMMENDED EQUIPMENT SETTINGS

- Standard 1:1 ratio, heated, plural-component equipment developing a minimum of 2500 psi (17 mpa) dynamic pressure will adequately spray AMP-100™. These include Reactor HXP3, HXP2, EXP2, H-25, Graco 20/35, 20/35 Pro, H-3500, HV-20/35, PMC GH-25, GH-40, PHX-25, and PXH-40. Gun models include Graco Fusion MP, Gap Pro, Glass Craft P2, P2 Elite, P2 Elite "C", GX7-DI, and GX-8 Pro. Other application equipment may be acceptable depending on product and application. Contact SPI technical service for specifics.
- Pre-heater temperature should be at 160-170°F (71-76°C).
- Hose temperature should be at 160-170°F (71-76°C). A hose thermometer inserted under the insulation near the gun should read a minimum of 145-155°F (63-68°C).
- Physical properties will be enhanced when sprayed at higher pressure (3000 psi or more), utilizing an impingement mix gun such as MP Fusion or GX7-DI gun

LIMITATIONS

This product is for professional use only.

This product must be stored at temperatures between 60° - 90°F (15° - 30°C).

Apply AMP-100™ when surface and air temperatures are above 40°F (5°C) and the surface temperature is at least 5°F (3°C) above dew point and rising.

Liquid temperature in drums during application 70° F (21 °C) – 100°F (38°C).

Avoid moisture contamination in containers. Containers should not be resealed if contamination is suspected, CO₂ created pressure can develop. Do not attempt to use contaminated material.

Note: The material supplied is a two component system (Component "A"/Component "B") which is used to formulate this product. The quality and characteristics of the finished polymer is determined by the mixture and application of the two components.

GENERAL SAFETY, TOXICITY, & HEALTH

Safety Data Sheets are available for this coating material. Any individual who may come in contact with these products should read and understand the S.D.S. **CHEMTREC EMERGENCY NUMBER 1-800-424-9300**

WARNING: Contact with skin or inhalation of vapors may cause an allergic reaction. Avoid eye contact with the liquid or spray mist. Hypersensitive persons should wear protective clothes, gloves and use protective cream on face, hands and exposed areas.

CLEAN UP: Use DPM, NMP, and Polyclean.

EYE PROTECTION: Safety eye wear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield.

SKIN PROTECTION: Personal protective equipment for the body should be selected based on the task being performed; the risks involved, and should be approved by an industrial hygiene specialist before handling this product. Chemical resistant gloves are recommended. Cover as much of the exposed skin area as possible with appropriate clothing.

RESPIRATORY PROTECTION: Harmful if inhaled and may cause allergy or asthma symptoms. Use a respirator approved for isocyanates and organic vapors. If you are not sure, or not able to monitor levels, or if you are spraying in an enclosed/indoor area, use MSHA/NIOSH approved supplied air respirator. Consider the application and environmental concentrations when deciding if additional protective measures are necessary.

INGESTION: Do not take internally. It is believed that ingestion of polymeric isocyanates would not be fatal to humans, but may cause inflammation of mouth and stomach tissue.

WARRANTY & DISCLAIMER

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CONTACT US

2410 104th St. C. S. Suite D, Lakewood, WA 98499

WWW.SPECIALTY-PRODUCTS.COM

1 800 627 0773 FAX 253 588 7196

info@specialty-products.com



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