SAFETY DATA SHEET



ENVELO-SEAL[™] 2.7 CL1 S "B" Component

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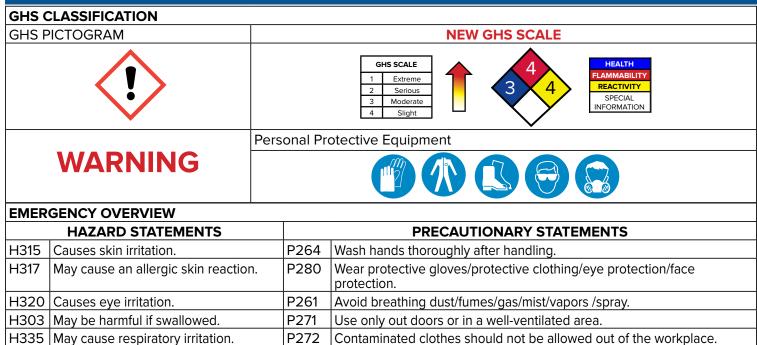
SECTION 1: IDENTIFICATION

PRODUCT NAME CAS NUMBER PRODUCT USE MANUFACTURER ADDRESS PHONE FAX EMERGENCY CONTACT TOLL FREE INTERNATIONAL FAX ENVELO-SEAL[™] 2.7 CL1 S "B" Component Synergy Series Not available Polyurea Coating Specialty Products, Inc. (SPI) 2410 104th Street Ct S Suite D, Lakewood, WA 98499 253-588-7101 (800) 627-0773 253-588-7196 FOR SPILLS, LEAKS, FIRE, OR EXPOSURE CALL CHEMTREC 800-424-9300 +1-703-527-3887 913-321-1490

Do not eat, drink, or smoke when using this product.

In case of inadequate ventilation wear respiratory protection.

SECTION 2: HAZARDS IDENTIFICATION



SYNERGY

APPEARANCE, COLOR, ODOR:

H333 May be harmful if inhaled.

DOR: Liquid, pale yellow, slight odor.

P270

P285

USA: This material is considered hazardous to health by the OSHA Hazard Communication Standard (29 CFR 1910-1200). READ THE ENTIRE SDS FOR MORE THOROUGH EVALUATION OF THE HAZARDS

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME	CAS NUMBER	% WEIGHT
Polyester polyol	Not available	35-55
Polyether polyol	Not available	20-30
1,1,1,3,3-pentafluoropropane	460-73-1	1-10
Flame retardant	Not available	1-5
Triethyl phosphate	460-73-1	4-10
Tertiary amine catalyst	Not available	1-5
Surfactant	Not available	1-5





SECTION 4: FIRST	AID MEASURE	s		
EYE:	H320	Causes eye irritation. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF eye irritation persists: Get medical advice/attention.		
SKIN:	H315/317	Causes skin irritation and may cause an allergic skin reaction. IF ON SKIN: wash with plenty of soap and water. IF SKIN irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.		
INHALATION:	H332/335	Harmful if inhaled and may cause irritation. IF INHALED: Remove victim to fresh air and Keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.		
INGESTION:	H303	May be harmful if swallowed. IF SWALLOWED: Rinse mouth. Call a POISON CENTER or doctor/physician IF you feel unwell.		
NOTES TO PHYSIC	CIAN:	Symptomatic and supportive therapy as needed. Following severe exposure, medical follow-up should be monitored for 48 hours.		
SECTION 5: FIRE F	IGHTING MEAS	URES		
FLASH POINT:		Closed cup: 460°F (238°C).		
HAZARDS WHEN ON NEAR FLAME:	ON FIRE OR	May produce toxic fumes of carbon dioxide and carbon monoxide.		
SUITABLE EXTING MEDIA:	UISHING	Dry chemical, foam, carbon dioxide, or water fog.		
UNSUITABLE EXT MEDIA:	INGUISHING	None known.		
SPECIAL EXPOSURE HAZARDS:		Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. If in a fire or heated, a pressure increase will occur and the container may rupture.		
SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS:		Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.		
SECTION 6: ACCID	ENTAL RELEAS	E MEASURES		
ACCIDENTAL RELI MEASURES:	EASE	For major spills call CHEMTREC: Toll free 1-800-424-9300 for international call 1-703-527-3887.		
PERSONAL PRECA	AUTIONS:	Wear appropriate personal protective equipment recommended in SECTION 8: EXPOSURE CONTROL/PERSONAL PROTECTION of this SDS. Immediately contact emergency personnel. Evacuate the area. Keep upwind avoiding inhalation of vapors. Clean-up should only be performed by trained personnel. People dealing with major spillages should wear full protective clothing including respiratory protection.		
ENVIRONMENTAL PRECAUTIONS:		This material may contaminate the environment without proper control and response to spills. Ensure spilled material does not come in contact with soil, waterway, drains, sewers, or other runoff that would further disperse the material. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil, or air). Sources of ignition should be kept clear.		
METHODS FOR CO	ONTAINMENT:	Use diking or capping to control migration. Contain and absorb large spillages with a non-flammable absorbent carrier (such as vermiculite, earth, or sand). DO NOT USE combustible materials such as sawdust. Shovel into open-top drums or plastic bags for further decontamination, if necessary. Remove and properly dispose of residues. Dispose of via a licensed waste disposal contractor (See SECTION 13: DISPOSAL CONSIDERATIONS) Notify applicable government authorities if release is reportable.		

EAFUSURE LINIIIS:	CAS NUMBER	EXPOSURE LIMITS	
SECTION 8: EXPOSURE CONTR EXPOSURE LIMITS:	OLS/PERSONAL PRO	TECTION	
STORAGE:	Keep container tightly closed and properly sealed when stored. When possible, store product indoors in a dry, well-ventilated area. Store in original container protected from direct sunlight, away from incompatible materials, and away from food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers and use appropriate containment to avoid environmental contamination.		
HANDLING:	Before opening this package, read and follow warning labels on all components. Avoid contact with the product or reaction mixture. Put on appropriate personal protective equipment. Use only with adequate ventilation to ensure that the occupational exposure limit is not exceeded, use respirator when ventilation is inadequate. Avoid breathing aerosols, mists, and vapors. (See SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION for details). Do not ingest. Eating, drinking, and smoking shall be prohibited in areas where this material is handled, stored, and processed. Workers shall wash hands and face before eating, drinking, and smoking. Persons with a history of skin sensitization problems, asthma, allergies, or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes, on skin, or clothing. Keep in the original container or an approved alternative made from a compatible material. Keep tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse containers.		
GENERAL:		ure is 60-90°F (15-32°C). Handling and storage shall be in state/provincial, or federal regulations.	
SECTION 7: HANDLING & STOR	AGE		
METHODS FOR CLEANING UP:	Only proceed with clean up by taking the appropriate personal protection measures required and ensure surrounding area does not contain further hazards that could worsen the spill, cause migration, or cause further harm (i.e. eliminate any ignition sources). Move any non-contaminated, non-leaking containers from the spill zone if it can be done safely. Dike, dam, or further restrict and stop active leaks without posing further damage or harm to individuals, the environment, and/or structures. Contain and collect spillage. See SECTION 13: DISPOSAL CONSIDERATIONS for disposal information and SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION for recommended Personal Protective Equipment (PPE). Obey all local, state, and federal regulations during clean up.		
METHODS FOR CLEANING UP:			

Not available

460-73-1

Not available

460-73-1

Not available

Not available

Polyether polyol

Flame retardant

Surfactant

Triethyl phosphate

Tertiary amine catalyst

1,1,1,3,3-pentafluoropropane

ENGINEERING CONTROLS:	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor, or mist, use process enclosures, local exhaust ventilation, and other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.			
HYGIENE MEASURES:	handling chemical products, end of the working period. A practice decontamination co clothing and to prevent unin other potentially contaminat state, and federal regulation	Wash hands, forearms, and face thoroughly with plenty of soap and water after handling chemical products, before eating, smoking and using the restroom and at the end of the working period. Appropriate engineering, administrative, and other best practice decontamination control measures must be used to isolate contaminates on clothing and to prevent unintended migration of contaminants. Handle clothing and other potentially contaminated material appropriately and in compliance with local, state, and federal regulations in the process of removing, washing/cleaning and reuse of these potentially contaminated materials. Ensure compliant use and location of		
PERSONAL PROTECTIVE E	QUIPMENT (PPE):			
EYE PROTECTION:	assessment indicates this is or dusts. If contact is possib	vith an approved standard should b necessary to avoid exposure to liq le, the following protection should er degree of protection: chemical	uid splashes, mists, be worn, unless the	
SKIN PROTECTION:		ent for the body should be selected wolved, and should be approved b is product.		
HANDS PROTECTION:	Chemical resistant gloves complying with applicable health and safety standards shall be worn when handling this product. Protective gloves are those made from butyl rubber, nitrile rubber, or polyvinyl alcohol. Appropriate hazard assessments in conjunction with an evaluation of the protection factors of chemical resistant gloves shall be performed to ensure the protective properties remain intact. It is noted that the time to breakdown of protection factors of chemical resistant gloves may be impacted and deteriorate at unpredictable rates without understanding the impact of the substance and the specific protection factors of the chemical resistant gloves.			
RESPIRATORY PROTECTION:	Ensure adequate ventilation. Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).			
ENVIRONMENTAL EXPOSURE CONTROLS:	Dispose of raw and spent materials and wastes in compliance with all local, state, and federal regulations to prevent potential environmental contamination. Industrial air monitoring may be required to determine any potential environmental hazards to the atmosphere. This monitoring may result in the use of engineering and administrative controls such as filtering and scrubbing systems to mitigate or eliminate potential contaminants.			
SECTION 9: PHYSICAL & CHEMICAL PROPERTIES				
PHYSICAL STATE:	Liquid	FLASH POINT:	460°F (238°C)	
COLOR:	Pale yellow	AUTO-IGNITION TEMPERATURE:	Not available	
ODOR:	Slight odor	DECOMPOSITION TEMPERATURE:	Not available	
ODOR THRESHOLD:	Not available	EXPLOSIVE LIMITS:	Not explosive	
pH:	Not applicable	FLAMMABILITY:	Not available	
WATER SOLUBILITY:	Not available	BOILING POINT:	Not available	
PARTITION COEFFICIENT:	Not available	BOILING RANGE:	Not available	
SPECIFIC GRAVITY:	1.08±0.005 g/cc @ 77°F (25°C)	MELTING/FREEZING POINT:	Not available	
VISCOSITY:	550±25 cps @ 77°F (25°C)	VAPOR PRESSURE:	Not available	
EVAPORATION RATE:	Not available	VAPOR DENSITY:	Not available	
VOC:	Not available	RELATIVE DENSITY:	9.0±0.05 lbs/gal	

SECTION 10: STABILITY & RI	EACTIVITY				
STABILITY:	Stable when han	Stable when handled and stored at temperatures 60-90°F (15°C-32°C).			
INCOMPATIBILITY:	No information available.				
HAZARDOUS REACTION:	No information av	vailable.			
HAZARDOUS POLYMERIZATION:	Will not occur.				
HAZARDOUS DECOMPOSITION:	Under normal con be produced.	nditions of storage and	d use, hazardous decomp	osition products should not	
SECTION 11: TOXICOLOGY II	NFORMATION				
ACUTE HEALTH EFFECTS:					
EYE CONTACT:	Causes eye irrita	tion.			
SKIN CONTACT:	Causes skin irrita	tion and may cause ar	n allergic skin reaction.		
INHALATION:	Harmful if inhaled	d and may cause respi	ratory irritation.		
INGESTION:	May be harmful it	f swallowed.			
ACUTE TOXICITY:					
COMPONENT NAME	CAS NUMBER	LD ₅₀ Oral (mg/kg)	LD ₅₀ Dermal (mg/kg)	LC ₅₀ Inhalation (mg/m³/4hrs)	
Polyether polyol	Not available	2,000-5,000 (rat)	1,000-2,000 (rabbit)	Not available	
Polyester polyol	Not available	Not available	Not available	Not available	
1,1,1,3,3-pentafluoropropane	460-73-1	Not available	>2,000 (rat)	1,096 (rat) vapor	
Flame retardant	Not available	Not available	Not available	Not available	
Triethyl phosphate	78-40-0	1,310 (rat)	Not available	>2,000 (rat) vapor	
Tertiary amine catalyst	Not available	1,610 (rat)	280 (rabbit)	Not available	
Surfactant	Not available	Not available	Not available	Not available	
POTENTIAL CHRONIC EFFE	CTS:				
CHRONIC EFFECTS:	No known significant effects or critical hazards.				
TARGET ORGANS:	Contains material which may cause damage to the following organs: kidney, the nervous system, cardiovascular system, central nervous system, and pancreas.				
CARCINOGENICITY:	No known significant effects or critical hazards.				
MUTAGENICITY:	No known significant effects or critical hazards.				
TERATOGENICITY:	Contains material which can cause birth defects.				
FERTILITY EFFECTS:	No known significant effects or critical hazards.				
DEVELOPMENTAL EFFECTS:	No known significant effects or critical hazards.				
MEDICAL CONDITIONS AGGRAVATED BY OVER-EXPOSURE:	Existing respiratory/pulmonary and skin conditions may be aggravated by overexposure.				
SECTION 12: ECOLOGICAL I	NFORMATION				
ENVIRONMENTAL EFFECTS:		ns, may cause long-ter		ay be immediately harmful to aquatic environment, and not	

SECTION 13: DISPOSAL CONSIDERATION WASTE DISPOSAL: By-product wastes or process waste generation should be eliminated and/or minimized when possible. Do not dispose of any contaminants into sanitary sewer systems, storm drains, Publicly Owned Treatment Works (POTW), or any other municipal waste water treatment facility without written approval and agreements for processing wastes with such enterprises. Dispose of raw or unused materials, wastes, and/or by-products in accordance with all applicable local, state, and federal laws. Employ the expertise and knowledge of qualified personnel or contractors in disposal of any and all variants of this product. Ensure material containers are cleaned to the applicable standards before recycling, disposing, or reusing containers. Take special precautions to avoid any cross contamination and potential unknown effects from mixing with other substances. Refer to SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION of this document for personal protection requirements. Disposal to the environment or in violation of environmental protection laws and statutes must be prevented.

SECTION 14: TRANSPORT INFORMATION

PROPER SHIPPING NAME:	
DOT:	Other regulated substance, liquid, n.o.s. (contains: Hydrofluorocarbon, trans- Dichloroethylene) * Reportable Quantity is 38,023 lbs. (17,247 kg)
TDG:	Not regulated.
IMDG:	Not regulated.
IATA:	Aviation regulated liquid, n.o.s. (contains: Hydrofluorocarbon, trans-Dichloroethylene)

This product could potentially contaminate aquatic and terrestrial environments if not handled in accordance with all precautions, regulations, and laws. Users, transporters, and all other applicable entities must review, follow, and apply any and all necessary precautions and procedures to eliminate and/or minimize potential hazards or risks to aquatic or terrestrial environments.

REGULATORY INFORMATION	UN NUMBER	CLASSES	PG*	LABEL	ADDITIONAL INFORMATION
DOT Classification	NA3082	9	111		Reportable Quantity 38,023 lbs. (17,247 kg) For ground, vessel, rail, when in quantities less than the RQ, this product ships non-regulated.
IATA-DGR Classification	UN3334	9	111		Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging Instruction: 964
*PG: Packaging group					

SECTION 15:	REGULATORY INFORMATION	

U.S. Federal Regulations

This material is considered hazardou	s to health under OSHA Hazard Communication Standard (29 CFR 1910.1200)
HCS Classification:	Irritant
TSCA 8b Inventory:	All components are listed on the TSCA inventory or are exempt
TSCA 5a (2):	No components listed.
TSCA 5e:	No components listed.
TSCA 12b:	No components listed.
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs):	No components listed.
Clean Air Act - Ozone Depleting Substances (ODS):	This product does not contain nor is it manufactured with ozone depleting substances.
SARA 313 Form R - Reporting Requirements:	No components listed.
SARA 311/312 hazard identificatoin:	No components listed.
CERCLA Hazardous substances:	No components listed.
STATE REGULATIONS:	
PENNSYLVANIA/NEW JERSEY/ MASSACHUSETTS - RTK:	No components listed.
California Prop 65:	This product contains no listed substances known to the State of California to cause cancer, birth defects, or other reproductive harm, at levels which would require a warning under the statute.
CANADA	
WHMIS (Canada):	WHMIS Class D-1B: Material causing immediate and serious toxic effects (toxic).
	accordance with the hazard criteria of the Controlled Products Regulations nation required by the Controlled Products Regulations.
INTERNATIONAL LISTS:	
Australia inventory (AICS):	Information not available.
China inventory (IECSC):	Information not available.
Japan inventory:	Information not available.
Korea inventory:	Information not available.
New Zealand inventory of Chemicals (NZIoC):	Information not available.
Phillipines inventory (PICCS):	Information not available.

SECTION 16: OTHER INFORMATION





National Fire Protection Association (NFPA)



Hazardous Material Information System (HMIS)

HEALTH	2
FLAMMABILITY	1
REACTIVITY	1
SPECIAL	
INFORMATION	

Note: The customer is responsible for determining the PPE code for this material. At the time of publishing, the NFPA/HMIS and the New GHS scale had opposite scales of severity. Check the most recent publications for current information.

Date of Issue:	9/27/2016
Date of previous issue:	4/12/2016
For Your Protection:	The information and recommendations in this publication is to the best of our knowledge, reliable. The toxicity and risk characteristics of products made by SPI will necessarily differ from the toxicity and risk characteristics that occur when such products are used with other materials during a manufacturing process. The resulting risk characteristics should be determined and made known to ultimate end-users and processors. The user is responsible to comply with all applicable federal, provincial or municipal laws and regulations. SPI MAKES NO WARRANTIES OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
Preparation Information:	This SDS supersedes ALL previous SDS versions.