

GUIDELINE FOR APPLICATION OVER EXISTING POLYUREA(S), HYBRID(S), OR POLYURETHANE(S)



GUIDELINE FOR APPLICATION OF NEW POLYUREA OVER EXISTING POLYUREA(S), HYBRID(S), OR POLYURETHANE(S) PAST RECOAT WINDOW

SOLVENT NEEDED: SPI PREP WIPE™

- 1.** Ensure existing substrate is free of dirt, oxidation, and/or contaminants.
 - a.** It is recommended that oxidized surfaces be power washed with 2500 – 3500 psi water pressure to achieve maximum adhesion. If there is a possibility of surface contamination, scrub with a solution of ¼ teaspoon Dawn detergent, plus 1 table spoon of Vinegar per 1 gallon of warm water, followed by a thorough water rinse.
 - b.** If oxidation is not able to be removed by power washing and/or you are not applying an Ultra Bond formulated polyurea, abrade substrate with 16 grit sandpaper, abrasive discs on a handheld grinder, or equivalent to remove oxidation.
- 2.** In accordance with polyurea technical data sheets, wipe SPI Prep Wipe™ on existing substrate with a lint free rag at uniform thickness (only wipe once). It is imperative that SPI Prep Wipe™ be applied thin, uniformly wetting the surface, and not allowed to puddle. Allow to soak on substrate for approximately 30 minutes or as needed for further evaporation.
 - a.** IMPORTANT: All SPI Prep Wipe™ must be evaporated and surface free of oily film prior to spraying or delamination and/or blistering will occur when the polyurea is applied!

**The above information is to be used as a guideline; it is recommended that the user perform their own independent assessment with individual substrates and conditions.

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