

DESCRIPTION

ELASTAFLEX™ ARC this very economical 100% pure polymer exhibits high tensile strength and very high elongation ($\pm 580\%$). **ELASTAFLEX™ ARC** is a unique blend of aliphatic and aromatic polymer chemistry. It provides a flexible, tough, resilient monolithic membrane with water and chemical resistance. **ELASTAFLEX™ ARC** was stretched and relaxed at 30 pulls per minute, to double the samples original length, more than 530,000 times before breaking. **SPI Aluminized polyurea** have been successfully fielded on roofs and linings for more than 20 years. **ELASTAFLEX™ ARC** is available with SPI's cutting-edge **Ultra Bond™** technology (additional cost). SPI's advanced **Ultra Bond™** chemistry is coined "the duct tape molecule". **Ultra Bond™** has the unique advantage of adhering to most properly prepared organic and inorganic (new and aged) surfaces without requiring a primer.

FEATURES

- Superior color stability and gloss retention compared to aromatic polyurea elastomers.
- Reflects sunlight, lowering surface temperature.
- 100% solids, no solvents, and zero VOCs.
- Extended gel time for better flow-out providing a smooth, more uniform finish.
- High build up to any thickness in one application.
- Compliant with FDA/USDA for incidental food contact.

RECOMMENDED USES

- Roof coating used over metal, polyurethane foam, concrete, and certain single ply membranes.
- Liner for concrete tanks, ponds, lagoons, reservoirs, dikes, irrigation ditches, tunnels, barges, etc.
- Coating for steel or other substrates exposed to corrosion.
- Encapsulation for EPS or other types of flotation materials.
- Replace or repair failed existing sheet membrane liners, steel tanks, silos, and pipes.
- In between slab waterproofing.
- Encapsulation of asbestos, lead paint, or other dry hazardous materials (Consult SPI).
- Earthen containment used with geotextile membranes.

COLORS

ELASTAFLEX™ ARC is an aromatic polyurea; therefore, as with all aromatics, superficial oxidation will occur. Aliphatic urethane and other suitable topcoats can be used where long-term color stability and increased longevity in full sun exposure are of critical importance.

TYPICAL PHYSICAL PROPERTIES*

Tensile Strength ASTM D638	$\pm 2,800$ psi (19.46 MPa)
Elongation ASTM D638	$\pm 580\%$ (avg.)
Hardness (Shore A) ASTM D2240-81	80 ± 5
Hardness (Shore D) ASTM D2240-81	30 ± 5
Exposure Temperature**	$-60^{\circ} - 200^{\circ}\text{F}$ ($-50^{\circ} - 93^{\circ}\text{C}$)

CURING SCHEDULE

Gel	± 16 sec
Tack Free	± 33 sec
Post Cure***	24 hour
Recoat	0 - 12 hours

* All cured film properties are approximate since processing parameters, ad-mixture types, and quantities change physical properties of the cured elastomer. Elevated temperatures will accelerate the curing process and shorten the re-coat window.

** Test performed in a dry, static environment.

*** Complete polymerization to achieve final strength can take up to several days or weeks, depending on a variety of conditions or product type. All samples for above tests were force cured 48 hours or aged for more than three weeks. **It is recommended that the user perform their own independent testing.**

The samples for tests were sprayed with Graco HXP3 @ 2,800 psi (19.46 mpa) dynamic pressure. Proportioning machine primary heater and hose heat 170°F (77°C). Graco MP Fusion gun with 29/29 mixing module and .040 ceramtip.

PACKAGING

This product is sold in standard 110 gallon drum and 550 gallon tote sets. Available in other container sizes. Contact SPI sales representative for further information. Non-standard containers may require a longer lead time.

WET PROPERTIES

Solids by Volume	100%
Solids by Weight	100%
Volatile Organic Compounds	0 lbs./gal (0 g/l)
Theoretical Coverage DFT	100 sq. ft. @ 16 mils/gal
Weight per gallon (approx.)	8.6 lbs. (3.87 kg)
Number of coats	1 - 2
Mix Ratio (by volume)	1 "A" : 1 "B"
Viscosity	A: 525 ± 50 mPa.s B: 375 ± 50 mPa.s
Shelf Life Unopened Containers @ 60 - 90°F (15 - 32°C)	6 Months

Minimum material/container temperature is 70°F (21°C)

MIXING & THINNING

Thoroughly agitate the "B" components of this product prior to application. Use a SPI folding blade mixer or equivalent equipment approved by SPI. Install mixer through the extra air specific 2" bung hole provided on all "B" drums. Care must be taken not to cross contaminate the individual components with the mixing equipment; for best mixing results, supply the SPI mixer with 25 cfm of air at 100 psi. Thinning is not required. Using any thinner may adversely affect product performance.

GENERAL APPLICATION INSTRUCTIONS

Apply ELASTAFLEX™ ARC only to clean, dry, sound, surfaces free of loose particles or other foreign matter. ELASTAFLEX™ ARC can be sprayed over a broad range of ambient and substrate temperatures. It is recommended that ELASTAFLEX™ ARC be sprayed in multi-directional (north/south - east/west) passes to ensure uniform thickness.

Contact SPI technical service personnel for specific surface preparation for your application.

COMMON SUBSTRATES:

STEEL: 4-5 mil anchor profile is best for maximum adhesion and varies per application and conditions; adhere to proper SSPC standards.

WOOD: Apply polyurea onto a clean, dry, and sanded surface; free from burrs, splinters and loose debris. (It is recommended to prime wood and other porous surfaces before application of heated, fast-set polyureas to reduce pin holing).

CONCRETE: Prepare concrete in accordance with SPI Concrete Prep Guide and SSPC/NACE Standards.

PREVIOUSLY APPLIED COATINGS: SPI recommends UB™ (ULTRA BOND™) products over existing coatings that are past the recoat window and/or application over other coatings. Contact SPI for additional information.

On all above listed substrates and others, please contact SPI Sales or Technical Support for more information specific to your application, including industry standards such as SSPC and NACE. **Adhesion tests are always recommended prior**

to application.

PROCESSING EQUIPMENT & SETTINGS

MACHINES:

GRACO (Gusmer, Glass-craft)	<ul style="list-style-type: none"> A-25* A-XP1 E-10 HP E-20* E-30* E-XP1 E-XP2 H-20/35 Pro H-25* H3500 H-40* 	<ul style="list-style-type: none"> H-50* HV-20/35 H-XP2 H-XP3 Reactor2 E-XP2 Reactor2 H-XP2 Reactor2 H-XP3 Reactor2 E-30* Reactor2 H-30* Reactor2 H-40* Reactor2 H-50*
PMC	<ul style="list-style-type: none"> GH-25* GH-40* PA-25* PAX-25 PH-2* PH-25* 	<ul style="list-style-type: none"> PH-40* PHX-2 PHX-25 PHX-40 PMCA-20
SPRAY FOAM EQUIP & MFG	<ul style="list-style-type: none"> 5/12K* 6/6K* 	<ul style="list-style-type: none"> 6/12K

*2,000 psi machines

GUNS:

GRACO (Gusmer, Glass-craft)	<ul style="list-style-type: none"> Fusion AP Fusion MP GAP Pro GX7-DI GX-8 Pro 	<ul style="list-style-type: none"> GX7-400 P2 P2 Elite P2 Elite "C" D7
PMC	<ul style="list-style-type: none"> AP-2 	
SPRAY FOAM EQUIP & MFG	<ul style="list-style-type: none"> Boss 	

- Standard 1:1 ratio, heated, plural-component equipment developing a minimum of 1700 psi (11.72 MPa) dynamic pressure with heating capabilities to 170°F (77°C) will adequately spray ELASTAFLEX™ ARC.
- Machines capable of producing a higher dynamic psi may be required depending on the service environment the ELASTAFLEX™ ARC will be exposed to. Consult SPI technical service personnel for additional information.
- Proportioning machine primary heater temperature for application is 160-170°F (71-77°C)
- Hose temperature 160-170°F (71-77°C). A hose thermometer inserted under the insulation near the gun should read a minimum of 145-155°F (63-68°C).
- Physical properties will be enhanced when sprayed at higher pressure (3000 psi or more); utilizing an impingement mix gun such as MP Fusion or GX7-DI gun.
- Do not use mixing chambers with output greater than 1.5 gallons per minute. Consult SPI technical service personnel for additional information.

If you own a machine that is not listed above please contact

your SPI representative for information and instructions.

LIMITATIONS

- ELASTAFLEX™ ARC is for professional use only.
- ELASTAFLEX™ ARC must be stored at temperatures between 60–90°F (15–32°C).
- Liquid temperature in containers/drums during application 70–100°F (21–38°C).
- Apply ELASTAFLEX™ ARC when surface and air temperatures are above 40°F (5°C) and the surface temperature is at least 5°F (3°C) above dew point and rising.
- Avoid moisture contamination in containers. Containers should not be resealed if contamination is suspected. CO₂ created pressure can develop. Do not attempt to use contaminated material.
- Undried air exposed to liquid components will reduce physical properties of the cured coating.

Note: The material supplied is a two component system (component “A”/component “B”), which is used to formulate this product. The quality and characteristics of the finished polymer is determined by the mixture and application of the two components by the person applying polymers.

For the most up to date technical data sheet and/or safety data sheet visit our website at www.specialty-products.com.

GENERAL SAFETY, TOXICITY, & HEALTH

Safety Data Sheets are available for this coating material. Any individual who may come in contact with these products should read and understand the S.D.S. **CHEMTREC EMERGENCY NUMBER 1-800-424-9300**

WARNING: Contact with skin or inhalation of vapors may cause an allergic reaction. Avoid eye contact with the liquid or spray mist. Hypersensitive persons should wear protective clothes, gloves and use protective cream on face, hands and other exposed areas.

CLEAN UP: Use DPM, or NMP.

CONTAMINATION: Avoid moisture contamination in containers. Containers should not be resealed if contamination is suspected, CO₂ created pressure can develop. Do not attempt to use contaminated material.

EYE PROTECTION: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mist or dusts. If contact is possible, the following protection shall be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazard exist, a full-face respirator may be required.

SKIN PROTECTION: Personal protective equipment for the body should be selected based on the task being performed; the risks involved, and should be approved by an industrial hygiene specialist before handling this product. Chemical resistant gloves complying with applicable health and safety

standards shall be worn when handling this product. Cover as much of the exposed skin area as possible with appropriate clothing. Refer to safety data sheet (SDS).

RESPIRATORY PROTECTION: Harmful if inhaled and may cause allergy or asthma symptoms. Ensure adequate ventilation. If the respirator is the sole means of protection, use a full-face supplied respirator. Use respirators and components tested and approved under appropriate government standards such as OSHA 29CFR 1910.134, NIOSH (US), or CEN (EU). Consider the application and environmental concentrations when deciding if additional protective measures are necessary.

INGESTION: Do not take internally. It is believed that ingestion of polymeric isocyanates would not be fatal to humans, but may cause inflammation of mouth and stomach tissue.



SEAMLESS SOLUTIONS FOR OVER 40 YEARS



WARRANTY & DISCLAIMER

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