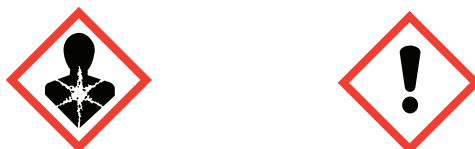


SECTION 1: IDENTIFICATION

PRODUCT NAME	SPI ENVELO-SEAL™ 2.7 HDS “B” Component
CAS NUMBER	Not available
PRODUCT USE	Polyurethane Foam
MANUFACTURER	Specialty Products, Inc. (SPI)
ADDRESS	2410 104TH ST. CT. S. STE D LAKEWOOD, WA 98499
PHONE	253 588 7101 800 627 0773
FAX	253 588 7196
EMERGENCY CONTACT	FOR SPILLS, LEAKS, FIRE, OR EXPOSURE CALL CHEMTREC
TOLL FREE	800 424 9300
INTERNATIONAL	+1 703 527 3887
FAX	913 321 1490

SECTION 2: HAZARDS IDENTIFICATION
GHS LABEL ELEMENTS

GHS PICTOGRAM


WARNING
GHS CLASSIFICATION

CATEGORY		HAZARD STATEMENTS	
Acute toxicity oral	Category 4	H302	Harmful if swallowed.
Skin corrosion/irritation	Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation	Category 2A	H319	Causes serious eye irritation.
Acute toxicity, inhalation	Category 4	H332	Harmful if inhaled.
Specific target organ toxicity, single exposure; respiratory tract	Category 3	H335	May cause respiratory irritation.
Specific target organ toxicity, repeat exposure	Category 2	H373	May cause damage to organs (kidney) through prolonged or repeat exposure if swallowed.

PRECAUTIONARY STATEMENTS
PREVENTION

P260	Do not breathe dust/fume/gas/mist/vapors/spray.
P264	Wash hands thoroughly after handling.
P270	Do not eat, drink, or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.

RESPONSE

P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician IF you feel unwell.
P330	Rinse mouth.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment (see section 4 on this SDS).
P332+P313	If skin irritation occurs: Get medical advice.
P362	Take off contaminated clothing and wash it before reuse.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists get medical advice/attention.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.

STORAGE

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

DISPOSAL

P501	Dispose of contents/container in accordance with applicable regional, national and local laws and regulations.
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READ THE ENTIRE SDS FOR MORE THOROUGH EVALUATION OF THE HAZARDS
SPI ENVELO-SEAL™ 2.7 HDS “B”

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 “PROUDLY MANUFACTURED
IN THE USA”

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME	CAS NUMBER	% WEIGHT
Oxirane, methyl-, polymer with oxirane, ether with 2,6-bis[[bis(2-hydroxyethyl)amino]methyl]-4-nonylphenol	52019-35-9	20-40
Aromatic polyester polyol	*Proprietary	1-10
2-Dimethylaminoethanol	108-01-0	1-10
Dipropylene glycol	25265-71-8	1-10

*The specific chemical identity and exact percentage (concentration) is withheld as a trade secret per applicable regulations and statutes.

**This mixture contains components that are not hazardous or are below required disclosure limits.

SECTION 4: FIRST AID MEASURES

EYE:	In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. Get medical attention if symptoms occur.
SKIN:	Wash affected areas thoroughly with soap and water. Get medical attention if symptoms occur.
INHALATION:	Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. Get medical attention if symptoms occur.
INGESTION:	Rinse mouth and then drink plenty of water. Do not induce vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Get medical attention if symptoms occur.
NOTES TO PHYSICIAN:	Symptomatic and supportive therapy as needed. Following severe exposure, medical follow-up should be monitored for 48 hours.

SECTION 5: FIRE FIGHTING MEASURES

FLASH POINT:	Not available.
HAZARDS WHEN ON FIRE OR NEAR FLAME:	Product can burn if heated. Product will burn if involved in a fire.
SUITABLE EXTINGUISHING MEDIA:	Dry chemical, foam, carbon dioxide, water fog or fine spray.
UNSUITABLE EXTINGUISHING MEDIA:	Do not use direct water spray. May spread fire.
SPECIAL EXPOSURE HAZARDS:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. If in a fire or heated, a pressure increase will occur and the container may rupture.
SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES:	For major spills call CHEMTREC : Toll free 1-800-424-9300 for international call 1-703-527-3887 .
PERSONAL PRECAUTIONS:	Wear appropriate personal protective equipment recommended in SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION of this SDS. Immediately contact emergency personnel. Evacuate the area. Keep upwind avoiding inhalation of vapors. Clean-up should only be performed by trained personnel. People dealing with major spillages should wear full protective clothing including respiratory protection.
ENVIRONMENTAL PRECAUTIONS:	This material may contaminate the environment without proper control and response to spills. Ensure spilled material does not come in contact with soil, waterway, drains, sewers, or other runoff that would further disperse the material. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil, or air). Sources of ignition should be kept clear.
METHODS FOR CONTAINMENT:	Use diking or capping to control migration. Contain and absorb large spillages with a non-flammable absorbent carrier (such as vermiculite, earth, or sand). DO NOT USE combustible materials such as sawdust. Shovel into open-top drums or plastic bags for further decontamination, if necessary. Remove and properly dispose of residues. Dispose of via a licensed waste disposal contractor (See SECTION 13: DISPOSAL CONSIDERATIONS) Notify applicable government authorities if release is reportable.
METHODS FOR CLEANING UP:	Only proceed with clean up by taking the appropriate personal protection measures required and ensure surrounding area does not contain further hazards that could worsen the spill, cause migration, or cause further harm (i.e. eliminate any ignition sources). Move any non-contaminated, non-leaking containers from the spill zone if it can be done safely. Dike, dam, or further restrict and stop active leaks without posing further damage or harm to individuals, the environment, and/or structures. Contain and collect spillage. See SECTION 13: DISPOSAL CONSIDERATIONS for disposal information and SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION for recommended Personal Protective Equipment (PPE). Obey all local, state, and federal regulations during clean up.

SECTION 7: HANDLING & STORAGE

GENERAL:	Ideal storage temperature is 60-90°F (15-32°C). Handling and storage shall be in accordance with local, state/provincial, or federal regulations.
HANDLING:	Before opening this package, read and follow warning labels on all components. Avoid contact with the product or reaction mixture. Put on appropriate personal protective equipment. Use only with adequate ventilation to ensure that the occupational exposure limit is not exceeded, use respirator when ventilation is inadequate. Avoid breathing aerosols, mists, and vapors. (See SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION for details). Do not ingest. Eating, drinking, and smoking shall be prohibited in areas where this material is handled, stored, and processed. Workers shall wash hands and face before eating, drinking, and smoking. Persons with a history of skin sensitization problems, asthma, allergies, or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes, on skin, or clothing. Keep in the original container or an approved alternative made from a compatible material. Keep tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse containers.
STORAGE:	Keep container tightly closed and properly sealed when stored. When possible, store product indoors in a dry, well-ventilated area. Store in original container, away from incompatible materials, and away from food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers and use appropriate containment to avoid environmental contamination.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

EXPOSURE LIMITS:	As of the latest revision of this document, no known exposure limits exist for this product. The absence of current exposure data does not relieve an employer, user, or other to determine the specific hazards and appropriate exposure protection measures in the application and use of this product. Personal, workplace, atmospheric, and/or biological monitoring may be required to determine the effectiveness of engineering, administrative, and/or other best practice control measures. These monitoring results determine the need for and type of respiratory protective equipment, if any. Refer to the appropriate local, state, and federal regulations and statutes for the most current information and for guidance in the determination of hazardous conditions and the correlating personal protective equipment.
ENGINEERING CONTROLS:	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor, or mist, use process enclosures, local exhaust ventilation, and other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
HYGIENE MEASURES:	Wash hands, forearms, and face thoroughly with plenty of soap and water after handling chemical products, before eating, smoking, and using the restroom and at the end of the working period. Appropriate engineering, administrative, and other best practice decontamination control measures must be used to isolate contaminants on clothing and to prevent unintended migration of contaminants. Handle clothing and other potentially contaminated material appropriately and in compliance with local, state, and federal regulations in the process of removing, washing/cleaning, and reuse of these potentially contaminated materials. Ensure compliant use and location of eyewash station and safety showers.
PERSONAL PROTECTIVE EQUIPMENT (PPE):	
EYE PROTECTION:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield.
SKIN PROTECTION:	Personal protective equipment for the body should be selected based on the task being performed, the risks involved, and should be approved by an industrial hygiene specialist before handling this product.
HANDS PROTECTION:	Chemical resistant gloves complying with applicable health and safety standards shall be worn when handling this product. Protective gloves are those made from butyl rubber, nitrile rubber, or polyvinyl alcohol. Appropriate hazard assessments in conjunction with an evaluation of the protection factors of chemical resistant gloves shall be performed to ensure the protective properties remain intact. It is noted that the time it takes to breakdown of protection factors for different glove manufacturers varies. In the case of mixtures, the protection factors of chemical resistant gloves may be impacted and deteriorate at unpredictable rates without understanding the impact of the substance and the specific protection factors of the chemical resistant gloves.
RESPIRATORY PROTECTION:	Ensure adequate ventilation. If the respirator is the sole means of protection, use a full-face supplied respirator. Use respirators and components tested and approved under appropriate government standards such as OSHA 29CFR 1910.134, NIOSH (US), or CEN (EU).
ENVIRONMENTAL EXPOSURE CONTROLS:	Dispose of raw and spent materials and wastes in compliance with all local, state, and federal regulations to prevent potential environmental contamination. Industrial air monitoring may be required to determine any potential environmental hazards to the atmosphere. This monitoring may result in the use of engineering and administrative controls such as filtering and scrubbing systems to mitigate or eliminate potential contaminants.

SECTION 9: PHYSICAL & CHEMICAL PROPERTIES

PHYSICAL STATE:	Liquid	FLASH POINT:	Not available
COLOR:	Amber	AUTO-IGNITION TEMPERATURE:	Not available
ODOR:	Amine odor	DECOMPOSITION TEMPERATURE:	Not available
ODOR THRESHOLD:	Not available	EXPLOSIVE LIMITS:	Not explosive
pH:	Not applicable	FLAMMABILITY:	Not available
WATER SOLUBILITY:	Not available	BOILING POINT:	Not available
PARTITION COEFFICIENT:	Not available	BOILING RANGE:	Not available
SPECIFIC GRAVITY:	1.06±0.005 g/cc @ 77°F (25°C)	MELTING/FREEZING POINT:	Not available
VISCOSITY:	950±50 mPa.s @ 77°F (25°C)	VAPOR PRESSURE:	Not available
EVAPORATION RATE:	Not available	VAPOR DENSITY:	Not available
VOC:	0 g/L	RELATIVE DENSITY:	8.8±0.08 lbs/gal

SECTION 10: STABILITY & REACTIVITY

STABILITY:	Stable when handled and stored at temperatures 60-90°F (15-32°C). Oxidized slowly by air at room temperature.
INCOMPATIBILITY:	Incompatible with strong acids and strong oxidizers.
HAZARDOUS REACTION:	Not reactive under normal conditions of use. At elevated temperatures product can oxidize or decompose. May react with oxidizing agents: increased risk of fire and explosion. Avoid unintended contact with isocyanates. Polymerization of polyols and isocyanates generates heat and releases gases.
HAZARDOUS POLYMERIZATION:	Not available.
CONDITIONS TO AVOID:	Avoid high temperatures and contact with sources of ignition. Avoid exposing product to air, water and moisture.
HAZARDOUS DECOMPOSITION:	Combustion of product will lead to oxides of nitrogen, carbon dioxide, and carbon monoxide being produced.

SECTION 11: TOXICOLOGY INFORMATION

ACUTE HEALTH EFFECTS:	
EYE CONTACT:	Irritating to eyes.
SKIN CONTACT:	Low acute toxicity by dermal absorption.
INHALATION:	Substance has low volatility therefore inhalation is unlikely unless a mist is formed or fumes from very high temperatures.
INGESTION:	Harmful if swallowed.

ACUTE TOXICITY:				
COMPONENT NAME	CAS NUMBER	LD₅₀ Oral (mg/kg)	LD₅₀ Dermal (mg/kg)	LC₅₀ Inhalation (mg/L/4hrs)
Oxirane, methyl-, polymer with oxirane, ether with 2,6-bis[[bis(2-hydroxyethyl) amino]methyl]-4-nonylphenol	52019-35-9	Data for a similar amine polyol: 1,370 (rat)	Data for a similar amine polyol: >10,000 (rabbit)	Not available
Aromatic polyester polyol	*Proprietary	Not available	Not available	Not available
2-Dimethylaminoethanol	108-01-0	1,183 (rat)	>3,000 (rabbit)	1,641 (rat)
Dipropylene glycol	25265-71-8	Not available	Not available	Not available

POTENTIAL CHRONIC EFFECTS:	
CHRONIC EFFECTS:	No known significant effects or critical hazards.
TARGET ORGANS:	Kidney.
CARCINOGENICITY:	No known significant effects or critical hazards.
MUTAGENICITY:	No known significant effects or critical hazards.
TERATOGENICITY:	No known significant effects or critical hazards.
FERTILITY EFFECTS:	No known significant effects or critical hazards.
DEVELOPMENTAL EFFECTS:	No known significant effects or critical hazards.
MEDICAL CONDITIONS AGGRAVATED BY OVER-EXPOSURE:	No known significant effects or critical hazards.

SECTION 12: ECOLOGICAL INFORMATION

ENVIRONMENTAL EFFECTS:	Not available.
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SECTION 13: DISPOSAL CONSIDERATION

WASTE DISPOSAL:	By-product wastes or process waste generation should be eliminated and/or minimized when possible. Do not dispose of any contaminants into sanitary sewer systems, storm drains, Publicly Owned Treatment Works (POTW), or any other municipal waste water treatment facility without written approval and agreements for processing wastes with such enterprises. Dispose of raw or unused materials, wastes, and/or by-products in accordance with all applicable local, state, and federal laws. Employ the expertise and knowledge of qualified personnel or contractors in disposal of any and all variants of this product. Ensure material containers are cleaned to the applicable standards before recycling, disposing, or reusing containers. Take special precautions to avoid any cross contamination and potential unknown effects from mixing with other substances. Refer to SECTION 8: EXPOSURE CONTROL/ PERSONAL PROTECTION of this document for personal protection requirements. Disposal to the environment or in violation of environmental protection laws and statutes must be prevented.
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SECTION 14: TRANSPORT INFORMATION

PROPER SHIPPING NAME	
DOT:	Not regulated.
TDG:	Not regulated.
IMDG:	Not regulated.
IATA:	Not regulated.

This product could potentially contaminate aquatic and terrestrial environments if not handled in accordance with all precautions, regulations, and laws. Users, transporters, and all other applicable entities must review, follow, and apply any and all necessary precautions and procedures to eliminate and/or minimize potential hazards or risks to aquatic or terrestrial environments.

SECTION 15: REGULATORY INFORMATION

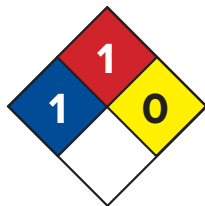
U.S. Federal Regulations			
TSCA 8b Inventory:	All components are listed on the TSCA inventory or are exempt.		
TSCA 5a (2):	No components listed.		
TSCA 5e:	No components listed.		
TSCA 12b:	No components listed.		
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs):	No components listed.		
Clean Air Act - Ozone Depleting Substances (ODS):	This product does not contain nor is it manufactured with ozone depleting substances.		
SARA 313 Form R - Reporting Requirements:	No components listed.		
SARA 311/312 hazard identification:	Not classified.		
CERCLA Hazardous substances:	No components listed.		
STATE REGULATIONS:			
PENNSYLVANIA/NEW JERSEY/MASSACHUSETTS - RTK:	COMPONENT	CAS NUMBER	CONCENTRATION
	2-Dimethylaminoethanol	108-01-0	1-10%
California Prop 65:	This product contains no listed substances known to the State of California to cause cancer, birth defects, or other reproductive harm, at levels which would require a warning under the statute.		
CANADA			
WHMIS (Canada):	Not available.		
CEPA DSL:	All components are listed or exempted.		
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.			
INTERNATIONAL LISTS:			
Australia inventory (AICS):	All components are listed or exempted.		
China inventory (IECSC):	All components are listed or exempted.		
Japan inventory:	All components are listed or exempted.		
Korea inventory:	All components are listed or exempted.		
New Zealand inventory of Chemicals (NZIoC):	All components are listed or exempted.		
Phillipines inventory (PICCS):	All components are listed or exempted.		

SECTION 16: OTHER INFORMATION

NFPA & HMIS	
4	Extreme
3	Serious
2	Moderate
1	Slight
0	No Hazard



National Fire Protection Association (NFPA)



HEALTH	1
FLAMMABILITY	1
REACTIVITY	0
SPECIAL INFORMATION	

Hazardous Material Information System (HMIS)

HEALTH	1
FLAMMABILITY	1
REACTIVITY	0
SPECIAL INFORMATION	

Note: The customer is responsible for determining the PPE code for this material. At the time of publishing, the NFPA/HMIS and the New GHS scale had opposite scales of severity. Check the most recent publications for current information.

For Your Protection:	The information and recommendations in this publication is to the best of our knowledge, reliable. The toxicity and risk characteristics of products made by SPI will necessarily differ from the toxicity and risk characteristics that occur when such products are used with other materials during a manufacturing process. The resulting risk characteristics should be determined and made known to ultimate end-users and processors. The user is responsible to comply with all applicable federal, provincial or municipal laws and regulations. SPI MAKES NO WARRANTIES OF ANY KIND, EXPRESSED OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
Preparation Information:	This SDS supersedes ALL previous SDS versions.