

PREPARATION GUIDE FOR WOOD DECKING



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1. Manufacturer's recommended procedure for residential and commercial decking.
2. Base material: ACX plywood or better, smooth side up.
3. Seam attachments: fasteners every 12 inches on center, staggered 6 inches to the abutting sheet.
4. Seam Caulking: use M1 Caulk - no substitutions allowed. Use a wide blade putty knife to flatten urethane caulk to plywood surface. Follow manufacturer's recommended cure time.
5. Primer: Polyprime-100™, EP-100™, ElastaFLEX Primer, Polyprime SC. Apply 6 – 8 wet mils to surface, back rolling with and east/west, north/south pattern. (Note: Make sure to work primer into surface well. See primer's technical data sheet for full instructions). See specific primer technical data sheet for exact installation instructions.
6. Strapping Seams: Apply SPI Polyurea at 20 – 30 mil coat at 12" wide, centered over all seams.
7. Finish Coat: Apply SPI polyurea at 80 mils to form a monolithic surface.

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